High-pressure Ca₄Al₆O₁₃: An example of a calcium aluminate with three different types of coordination polyhedra for aluminum

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ABSTRACT

The crystal structure of tetracalcium trialuminate (Ca₄Al₆O₁₃), synthesized at 1250 °C and 2.5 GPa, has been determined from single-crystal X-ray data by direct methods [space group Pcan, Z = 8, a = 5.3002(2) Å, b = 17.7610(5), c = 21.0887(9) Å] and refined to R1 = 6.42%. The unit cell parameters of Ca₄Al₆O₁₃ exhibit a relationship to those of perovskite: $a \approx \sqrt{2} \ a_{Pv}$, $b \approx 5 \ a_{Pv}$ and $c \approx 4 \sqrt{2} \ a_{Pv}$. The diffraction data showed the typical features of a pseudotranslational symmetry: all reflections (hkl) with l equal 4n (n is an integer) had significantly higher intensity than the reflections with $l \neq 4n$. Furthermore, diffuse streaks parallel to b^* were observed. The new compound exhibits Al³+ in three different kinds of coordination polyhedra: octahedra, tetrahedra, and trigonal bipyramids. One of the two main building units is slightly corrugated sheets of perovskite-type corner sharing AlO₆ octahedra perpendicular to [010]. The octahedral sheets are connected by layers containing tetrahedral zweier single chains. Within these layers the tetrahedral chains are linked by two different kinds of rods containing distorted trigonal bipyramids sharing common corners and edges, respectively. The tetrahedral chains and the bipyramidal rods are parallel to [100]. Charge compensation is achieved by the Ca ions, which are coordinated by 9 or 10 oxygen cations.

INTRODUCTION

The system CaO-Al₂O₃ has been the subject of many phase equilibrium studies. This interest is mainly due to the fact that calcium aluminum oxides are of special importance as constituents of Portland cements and calcium aluminate cements (Taylor 1997). A summary of the structures of known calcium aluminate compounds is given in Table 1. The number of observed phases depends strongly on the $P_{\rm H_2O}$ and the $f_{\rm O_2}$ of the furnace atmosphere. For conditions in air of ordinary humidity, the following five compounds have been found: Tricalcium aluminate (Ca₃Al₂O₆), Ca₁₂Al₁₄O₃₃, monocalcium aluminate (CaAl₂O₄), calcium dialuminate (CaAl₂O₇) and calcium hexaluminate (CaAl₁₂O₁₉). Synthesis in the absence of water results in the formation of an additional compound, pentacalcium trialuminate (Ca₅Al₃O₁₄). Furthermore, a sodalitetype phase of composition Ca₄Al₆O₁₃ can be prepared by thermal decomposition of Ca₄Al₆O₁₃·3H₂O. We recently reported the crystal structure of a brownmillerite compound with composition Ca₂Al₂O₅ synthesized at 1250 °C and 2.5 GPa. Here we present the crystal structure of a new high-pressure polymorph of Ca₄Al₆O₁₃, whose structure is completely different from the above mentioned sodalite-type phase.

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EXPERIMENTAL DETAILS

Sample preparation

The starting material was prepared by solid state reactions, using CaCO₃ (Merck, 99%) and Al₂O₃ (Aldrich, 99.8%) as reagents. The mixed powders were pressed into pellets and sintered at 1250 °C for 24 h in air. Grinding and firing were repeated twice. The sintered precursor material was re-ground and used for high-pressure experiments performed at the Bayerisches Geoinstitut. The experiments were carried out in a 1/2 inch piston cylinder apparatus using talc-pyrex cells with a tapered graphite heater. The samples were encapsulated in 1 cm long and 5 mm diameter welded Pt capsules. The experiments were performed at 2.5 GPa and 1250 °C for 48 hours. Pressure was calibrated against the quartz-coesite and kyanite-sillimanite transitions, as well as the melting point of diopside. A friction correction of 18% was applied to the nominal pressure on the basis of these calibration data. Temperature was measured with a Pt₉₀Rh₁₀-Pt thermocouple and controlled with a Eurotherm 818 controller. Temperatures are considered accurate within ±10 °C with a temperature gradient of about 5 °C from the top to the middle of the capsule (Shaw and Fliervoet, unpublished data). The experiments were carried out using the hot-piston out technique. The samples were quenched isobarically by turning off the power of the furnace while maintaining pressure within 0.02 GPa of the run pressure. Quench rates were of the order of 75 °C per second.

Single-crystal data measurement

Preliminary investigations included polarization microscopy and X-ray diffraction camera techniques. The photographs indicated orthorhombic Laue symmetry (a = 5.3 Å, b = 17.8 Å, c= 21.2 Å). However, most of the crystals showed a superposition of the sharp Bragg peaks by weak continuous diffuse streaks parallel to b^* . Furthermore, the photographs revealed the typical intensity distribution of a superstructure: reflections with l =4n (n is an integer) had significantly higher intensity than those with $1 \neq 4n$. The evaluation of the systematic extinction rules resulted in the space group *Pcan* (no. 60). Experimental details pertaining to data collection from the single-crystal are given in Table 2. This sample with good optical quality showed only extremely weak diffuse scattering effects. The morphology of the crystal was described by six external faces and a face absorption correction was applied. Data reduction included Lorentz and polarization corrections.

Structure solution and refinement

The structure was solved by direct methods with the program SIR92 (Altomare et al. 1992) using a multisolution process. The pseudotranslational symmetry detected in the preliminary investigations was included as a priori information during the normalization of the structure factors. The phase set with the maximum combined figure of merit resulted in an E-map, the most intense peaks of which could be interpreted as a partial structure containing the calcium, aluminum, and some of the oxygen atoms. The structure was completed by difference Fourier calculations providing the starting parameters for the least squares refinements performed with the program SHELXL-93 (Sheldrick 1993). Neutral-atom scattering factors and anomalous-dispersion corrections were taken from the International Tables for X-ray Crystallography (Ibers and Hamilton 1974). The calculations using isotropic temperature factors converged to R1 = 6.42% for 93 parameters and 1933 independent reflections with $I > 2 \sigma(I)$, Table 2. The introduction of anisotropic displacement parameters improved the residual index R1 only slightly (R1 = 5.05%) and resulted in a non-positive definite temperature factor of the oxygen site O13. A re-examination of the diffraction data, the absorption correction and the resulting bond distances and angles did not reveal any indications that a wrong space group symmetry had been chosen nor did we detect any evidence for a systematic error during the data reduction. We attribute the problems with the thermal motion of the oxygen O13 to an unfavorable ratio of parameters to observed reflections. To model the anisotropic thermal motion of each atom the total number of parameters is increased to 211 and the over-determination is reduced to $1933/211 \approx 9$, or to a factor 6, if the reflections with I > 3 $\sigma(I)$ are considered. The final atomic coordinates of the calculations with isotropic temperature factors as well as the bond distances are given in Table 3 and Table 4, respectively.

DESCRIPTION OF THE STRUCTURE

Two main building units exist in the Al-O network of the structure (Fig. 1) perpendicular to [010]: (1) Perovskite-type layers of corner connected Al-O octahedra and (2) layers of different corner sharing rods of polyhedra where aluminum

TABLE 1. Compounds in the system CaO-Al₂O₃

Space group	Composition	Al-coordination	Reference			
Pa3	Ca ₃ Al ₂ O ₆	tet	Mondal and Jeffery (1975)			
I2mb	Ca ₂ Al ₂ O ₅	tet, oct	Kahlenberg et al. (2000)			
<i>1</i> 43 <i>d</i>	Ca ₁₂ AI ₁₄ O ₃₃	tet	Bartl and Scheller (1970)			
$Cmc2_1$	Ca ₅ Al ₃ O ₁₄	tet	Vincent and Jeffery (1978)			
<i>1</i> 43 <i>m</i>	Ca ₄ Al ₆ O ₁₃	tet	Ponomarev et al. (1971)			
Pcan	Ca ₄ Al ₆ O ₁₃	tet, bipr*, oct	This work			
$P2_1/n$	CaAl ₂ O ₄	tet	Hörkner and			
			Müller-Buschbaum 1976			
C2/c	CaAl ₄ O ₇	tet	Goodwin and Lindop 1970			
P6 ₃ /mmc	CaAl ₁₂ O ₁₉	tet/bipr/oct	Kato and Saalfeld 1968			
* Bipyramidal.						

TABLE 2. Summarized CCD data collection and refinement parameters

parameters	
$\begin{array}{c} a\left(\mathring{A}\right) \\ b\left(\mathring{A}\right) \\ c\left(\mathring{A}\right) \\ V\left(\mathring{A}^{3}\right) \\ Space group \\ Z \\ Formula \\ D_{calc}\left(g/cm^{3}\right) \\ \mu\left(cm^{-1}\right) \end{array}$	5.3002(2) 17.7610(5) 21.0887(9) 1985.2(1) <i>Pcan</i> 8 Ca ₄ Al ₆ O ₁₃ 3.548 28.03
Crystal shape Crystal dimensions Diffractometer Monochromator X-ray radiation X-ray power Θ-range Reflection range No. of frames Data collection time per frame Rotation width Measured reflections Unique reflections [<i>I</i> > 2 σ(<i>I</i>)] R_{int} for m m m Max./min. transmission	Fragment of a plate $20\times 90\times 120~\mu\text{m}^3$ Nonius Kappa-CCD Graphite Sealed tube Mo $K\alpha$ (0.71073 Å) 50 kV, 30 mA $2.0-30.0^\circ$ h \leq 7; $-23\leq k\leq 22$; $-29\leq l\leq 22$ 186 63 seconds 1.3° 16266 2909 1933 0.065 0.908 / 0.720
Parameters used in the refinement $R1$ [$F_o > 4$ $\sigma(F_o)$] $wR2$ [$F_o > 4$ $\sigma(F_o)$] Weighting parameter a, b Goodness of Fit Final $\Delta\rho_{min}$ (e/Å 3) Final $\Delta\rho_{max}$ (e/Å 3)	93 0.064 0.132 0.06, 81.73 1.12 1.2

Notes: $R1 = \Sigma ||F_0| - |F_c|| / \Sigma |F_0|$; $w = 1 / [\sigma^2 (F_0^2) + (aP)^2 + bP]$; $wR2 = \{\Sigma [w(F_0^2 - F_0^2)^2] / \Sigma [w(F_0^2)^2]\}^{1/2}$; $P = [2F_0^2 + \max(F_0^2, 0)] / 3$.

adopts a fivefold coordination. Whereas two (Al3 and Al4) of the four different Al sites of the second building unit are coordinated in form of distorted trigonal bipyramids, the remaining two sites Al6 and Al7 show a distinct [4+1] coordination geometry. The inner four oxygen ligands form distorted tetrahedra and therefore, these two sites will be described as "tetrahedral" positions.

Projection of a single octahedral sheet parallel to [010] shows that the layers are corrugated (Fig. 2a). However, the degree of undulation is not very pronounced (cf. Fig. 2b). The Al-O bond distances within the octahedra about Al1, Al2, and Al5 vary between 1.85 Å and 2.1 Å. The distances between Al1 and Al2, respectively, and the two oxygen atoms bridging each octahedron with the "tetrahedral" chains of the second unit are considerably longer (about 2.1 Å) than the bonds to the four oxygen atoms within the octahedral layer. These two

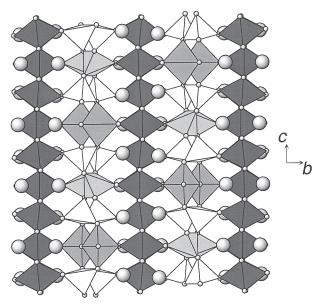


FIGURE 1. Projection of the crystal structure of Ca₄Al₆O₁₃ parallel to [100] with AlO₆-octahedra (dark gray), AlO₄-tetrahedra (white) and AlO₅-bipyramids (medium gray). Small and large spheres represent oxygen ligands of the polyhedra and Ca cations, respectively.

octahedra are primarily distorted along the crystallographic b-axis, perpendicular to the layers. The third octahedron about Al5 does not show the two distinct groups of four shorter and two longer bond distances observed for Al1 and Al2. However, in common with Al1 and Al2, the two longest bonds for this octahedron connect the octahedral layer with polyhedra (distorted trigonal bipyramids) of the second main building unit. Adjacent octahedral layers are shifted about a/2 against each other. Therefore, in a projection perpendicular to the sheets the vertices of octahedra belonging to neighboring perovskite layers do not project upon each other, a structural feature which is not observed in perovskite, but is seen in the octahedral layers of the K_2NiF_4 structural type.

A single intermediate layer connecting the octahedral sheets is shown in Figure 3 in a projection parallel to [010]. The layer can be built up from three different linear structural elements running along [100]: zweier single chains of AlO₄-tetrahedra, rods of corner sharing trigonal bipyramids (type 1) and rods of edge sharing trigonal bipyramids (type 2).

The tetrahedra about Al6 and Al7 show a considerable spread in both bond lengths and bond angles. One short Al-O (about 1.74 Å) and three longer bonds (about 1.80 Å) can be distinguished. The short bond links the tetrahedral chains to the octahedral layers, whereas the other three bonds connect the chains to the rods of types 1 and 2. The O-Al-O angles in the tetrahedra vary between 94° and 124°, indicating a significant amount of distortion. Tetrahedral chains with their vertices pointing to each other are connected by rods of type 2. Chains having a reversed orientation of the vertices are linked by type 1 rods (cf. Fig. 3). Additional linkage to the rods of type 1 results from the fifth O13 atom, about 2.5 Å away from Al6 and Al7, respectively. The calculation of the bond valences for Al6 and Al7 using the data of Brown and Altermatt (1985) reveal, that

TABLE 3. Fractional atomic coordinates and isotropic temperature factors

	1401013			
	Х	У	Z	U _{iso}
Al1	0	0	1/2	0.006(1)
Al2	0.9846(6)	0	1/4	0.005(1)
Al3	0.5635(4)	-0.2034(1)	0.3754(1)	0.005(1)
Al4	0.0023(4)	-0.2834(1)	0.6248(2)	0.004(1)
Al5	0.0040(4)	-0.4904(1)	0.6252(2)	0.006(1)
Al6	0.8920(5)	-0.2070(1)	0.2573(1)	0.008(1)
Al7	0.8986(5)	-0.2068(1)	0.4927(1)	0.008(1)
Ca1	0.9933(3)	0.0983(1)	0.3750(1)	0.011(1)
Ca2	0.0095(3)	-0.0826(1)	0.3753(1)	0.005(1)
Ca3	0.4780(3)	-0.0871(1)	0.4943(1)	0.007(1)
Ca4	0.4707(3)	-0.0872(1)	0.2562(1)	0.007(1)
O1	0.7515(10)	0.0045(3)	0.4371(3)	0.006(1)
O2	0.8203(12)	-0.2245(3)	0.1760(3)	0.013(1)
O3	0.7383(10)	0.0055(3)	0.3118(3)	0.007(1)
04	0.8277(12)	-0.2227(3)	0.5747(3)	0.012(1)
O5	0.2361(10)	0.0085(3)	0.3128(3)	0.005(1)
O6	0.0692(11)	-0.2867(3)	0.2829(3)	0.007(1)
O7	0.2484(10)	0.0096(3)	0.4382(3)	0.005(1)
O8	0.4698(10)	-0.1083(3)	0.3751(3)	0.007(1)
O9	0.5745(11)	-0.2123(3)	0.4676(3)	0.008(1)
O10	0.0044(9)	-0.1154(3)	0.2596(3)	0.006(1)
O11	0.0200(10)	-0.1160(4)	0.4905(3)	0.008(1)
012	0.9957(11)	-0.3815(3)	0.6241(4)	0.015(1)
O13	0.8991(12)	-0.2099(4)	0.3759(3)	0.017(1)

TABLE 4. Selected bond distances (Å)

TABLE 4. Selected boild distances (A)								
Al1 Al1 Al1	O7 O1 O11	1.861(5) ×2 1.871(5) ×2 2.073(5) ×2	Al2 Al2 Al2	O3 O5 O10	1.848(6) ×2 1.885(6) ×2 2.062(6) ×2			
AI3 AI3 AI3 AI3 AI3	O8 O13 O13 O9 O6	1.760(6) 1.770(7) 1.783(7) 1.951(6) 1.960(6)	Al4 Al4 Al4 Al4 Al4	O12 O4 O2 O4 O2	1.743(7) 1.771(7) 1.773(7) 2.025(7) 2.026(7)			
AI5 AI5 AI5 AI5 AI5 AI5	O3 O7 O1 O5 O12 O8	1.849(6) 1.872(6) 1.889(6) 1.900(6) 1.935(7) 2.099(6)	AI6 AI6 AI6 AI6 AI6	O10 O6 O2 O6 O13	1.733(7) 1.783(6) 1.783(6) 1.797(6) 2.501(8)			
AI7 AI7 AI7 AI7 AI7	O11 O4 O9 O9 O13	1.736(7) 1.792(7) 1.793(6) 1.800(6) 2.465(8)						
Ca1	O5 O7 O1 O3 O12 O4 O2 O12 O11 O10	2.434(6) 2.466(6) 2.476(6) 2.513(6) 2.617(6) 2.628(6) 2.650(6) 2.732(6) 2.855(7) 2.856(7)	Ca2 Ca2 Ca2 Ca2 Ca2 Ca2 Ca2 Ca2 Ca2	O13 O5 O1 O7 O8 O11 O10 O3 O8	2.335(6) 2.407(6) 2.442(6) 2.4458(6) 2.482(6) 2.501(7) 2.508(7) 2.511(6) 2.897(6)			
Ca3 Ca3 Ca3 Ca3 Ca3 Ca3 Ca3 Ca3 Ca3	O9 O1 O7 O7 O11 O1 O8 O12 O11	2.351(6) 2.393(6) 2.415(6) 2.454(6) 2.483(6) 2.490(6) 2.542(7) 2.796(9) 2.919(6)	Ca4 Ca4 Ca4 Ca4 Ca4 Ca4 Ca4 Ca4 Ca4	O6 O5 O5 O3 O3 O10 O8 O12 O10	2.368(6) 2.369(6) 2.420(6) 2.470(6) 2.484(6) 2.523(5) 2.523(6) 2.845(9) 2.874(5)			

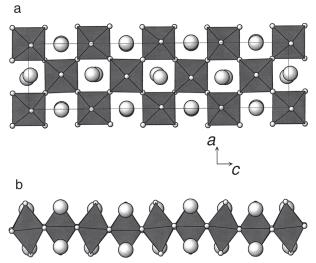


FIGURE 2. View of a single layer of corner sharing AlO₆-octahedra. (a) Projection parallel to [010]. (b) Projection parallel to [100].

the contribution of O13 to the total sum of about 2.97 v.u. and 2.94 v.u., respectively, is only very small (about 0.10 v.u. in both cases)

The single bipyramids about Al3 (type 1 rods) and Al4 (type 2 rods) both adopt an elongated form with three shorter equatorial and two longer terminal Al-O distances (Fig. 4). However, they differ with respect to the orientation of their longest axis. In the Al3-bipyramid this direction is approximately parallel to [001]. The longest axis of the bipyramids about Al4 are located within planes parallel to (101), making an angle of $\pm 25^{\circ}$ with [100].

The calcium cations in the structure of $Ca_4Al_6O_{13}$ are coordinated by nine (Ca2, Ca3, Ca4) or ten (Ca1) O-atoms up to 3.0 Å. From Figure 5, the coordination polyhedra can be described as distorted monocapped tetragonal antiprisms and distorted bicapped cubes, respectively.

The bond valences for all cations give reasonable values. The variation is between 2.88 and 3.05 v.u. for the crystallographic non equivalent Al^{3+} —and between 1.83 and 2.09 v.u. for the Ca^{2+} —cations.

DISCUSSION

Pseudosymmetry

Interestingly, the structure reveals a distinct pseudo-translational symmetry, which can be easily identified by inspection of Figure 2a. The atoms building up the octahedral sheets are mapped onto themselves after a translation period of about $1/4\mathbf{c}$. The same pseudo-translation vector relates the positions of the calcium cations located near the apices of the octahedra. Therefore, a considerable amount of electron density $\rho(\mathbf{r})$ satisfies the condition $\rho(\mathbf{r}) \approx \rho(\mathbf{r} + 1/4\mathbf{c})$ and this structural feature accounts for the different intensities of the reflections belonging to the class l = 4n (defining the substructure) and the superstructure reflections with $l \neq 4n$, as mentioned above. The pseudo-translational symmetry of the octahedral slabs can also

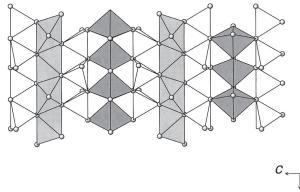


FIGURE 3. Projection parallel to [010] of a single intermediate layer containing tetrahedral zweier single chains (white) as well as rods of corner-sharing (type 1) and edge-sharing (type 2) bipyramides.

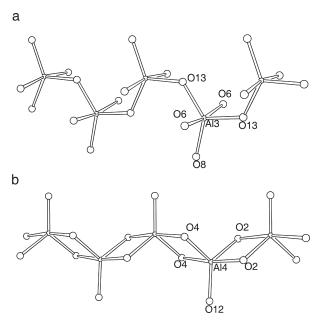


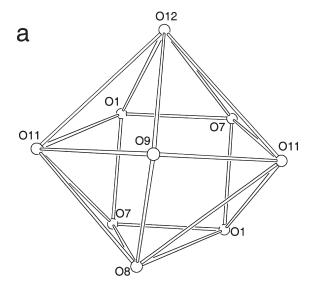
FIGURE 4. Side view of the two different kinds of bipyramidal rods. (a) Rods of type 1. (b) Rods of type 2.

induce stacking faults perpendicular to [010], which may explain the diffuse scattering effects observed parallel to b*, perpendicular to the octahedral layers.

Comparison with related structures

Within the group of calcium aluminates Al-O coordination numbers higher than four are an exception, Table 1. Apart from the present work, simultaneously occurring tetrahedral, octahedral and bipyramidal coordination for aluminum has been observed only in $\text{CaAl}_{12}\text{O}_{19}$ (Kato and Saalfeld 1968). However, its crystal structure has no perovskite-type structural elements, but is closely related to those of corundum and β -Al₂O₃.

The combination of alternating layers of corner connected AlO₆ octahedra and sheets of zweier single chains of AlO₄ tet-



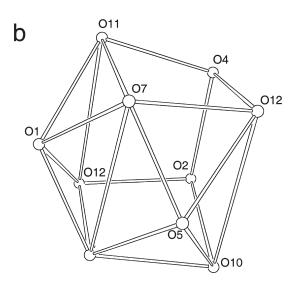


FIGURE 5. Coordination polyhedra about the calcium cations. (a) Distorted monocapped tetragonal antiprisms. (b) Distorted bicapped cubes.

rahedra as building elements has only recently been reported for $\text{Ca}_2\text{Al}_2\text{O}_5$ (Kahlenberg et al. 2000). This compound belongs to the brownmillerite type structure family and can be considered as a defect perovskite where the oxygen vacancies are ordered along alternate [110] rows of the cubic perovskite structure. In $\text{Ca}_2\text{Al}_2\text{O}_5$ as well as in high pressure $\text{Ca}_4\text{Al}_6\text{O}_{13}$ the tetrahedra within the zweier single chains exhibit a distinct amount of distortion, especially with regard to the scatter in the O-Al-O angles.

In contrast to $Ca_4Al_6O_{13}$, where adjacent octahedral layers exhibit a shift parallel to the layer plane, a relative translation of the octahedral sheets is not be observed in $Ca_2Al_2O_5$.

The high-pressure polymorph of tetracalcium trialuminate shows a degree of structural relationship to two other compounds of composition $A_4B_6O_{13}$: $Ba_4In_6O_{13}$ (Yoshiasa et al. 1992) and $Sr_4Fe_6O_{13}$ (Yoshiasa et al. 1986). Both materials are isotypic and crystallize in the orthorhombic space group *Iba2* with four formula units per unit cell. As in the case of $Ca_4Al_6O_{13}$ the cell parameters can be related to those of perovskite: $a = 2\sqrt{2}\,a_{\rm Pv.}$, $b = 5a_{\rm Pv.}$ and $c = \sqrt{2}\,a_{\rm Pv.}$ The basic building units are similar to those observed in $Ca_4Al_6O_{13}$ with layers of cornersharing octahedra and intermediate layers, where the B-cations adopt fivefold coordination polyhedra and similar problems due to many weak superstructure reflections were encountered during the structure refinement. Furthermore, neighboring octahedral layers are also shifted about one half of the short lattice constant (a = 5 Å).

However, the comparison of the intermediate layers reveals definite differences. The In-O and Fe-O polyhedra are strongly distorted square pyramids sharing common edges, rather than trigonal bipyramids. Tetrahedral building elements are completely absent.

In summary, the high-pressure form of Ca₄Al₆O₁₃ shows relationships to other known crystal structures, but up to now no similar coordination schemes have been found.

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