

## The phase system Fe-Ir-S at 1100, 1000 and 800°C

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### ABSTRACT

Phase relations in the dry condensed Fe-Ir-S system were determined at 1100, 1000 and 800°C. Orientational runs were performed at 500°C. Between 1100 and 800°C, the system comprises five sulphides and an uninterrupted field of  $\gamma(\text{Fe,Ir})$ .  $\text{Fe}_{1-x}\text{S}$  dissolves 5.8 at.% Ir at 1100°C, 3.4 at.% Ir at 1000°C and 1.0 at.% Ir at 800°C. The solubility of Fe in  $\text{Ir}_2\text{S}_3$ ,  $\text{IrS}_2$  and  $\text{IrS}_{-3}$  increases with decreasing temperature, reaching 2.5 at.% in the latter two sulphides at 800°C. Thiospinel 'FeIr<sub>2</sub>S<sub>4</sub>' is non-stoichiometric, from  $\text{Fe}_{22.3}\text{Ir}_{19.8}\text{S}_{58.0}$  to  $\text{Fe}_{18.9}\text{Ir}_{23.1}\text{S}_{58.0}$ , depending on  $a_{\text{S}}$  and  $a_{\text{Fe}}$  i.e. on a phase association. Thiospinel is absent at 800 and 500°C.

**KEYWORDS:** platinum group elements, iridium, phase system iron-iridium-sulphur.

### Introduction

IN connection with the considerable recent interest in the platinum-group deposits with low sulphur contents (Johan, 1995; Johan *et al.*, 1989, 1990) we investigated the potential role of Ir alloys and sulphides as geothermometers for these associations. Our results for the ternary system Fe-Ir-S are reported in the present paper, the low-S portions of the system Fe-Pt-Ir-S will be described in a subsequent publication.

### Previous research

The Ir-Fe system was studied by Raub *et al.* (1964) and summarized by Kubaschewski (1982) and by Swatzenrubler (1984). At 1100 and 1000°C continuous  $\gamma(\text{Fe,Ir})$  solid solution exists; at 800°C the situation is complicated by the appearance of  $\alpha\text{-Fe}$  with up to 3 at.% Ir. Below 625°C, a broad field of hexagonal  $\varepsilon(\text{Fe,Ir})$  appears, centred on ~33 at.% Ir and flanked by broad solubility gaps towards the  $\alpha$  and  $\gamma$  phases.

The Ir-S system between 880 and 1073°C was investigated by Biltz *et al.* (1937) who found  $\text{Ir}_2\text{S}_3$ ,  $\text{IrS}_2$  and  $\text{Ir}_3\text{S}_8$  (the latter with a composition range of 72.1–72.7 at.% S). Wöhler *et al.* (1933) also quote IrS, stable below 750°C in  $\text{N}_2$

atmosphere. Hulliger (1964) determined the complex structure of orthorhombic  $\text{IrS}_2$ , confirming that Ir is trivalent in this phase. Rietveld refinement of this structure was presented by Jobic *et al.* (1990). The eutectic equilibrium liquid-Ir- $\text{Ir}_2\text{S}_3$  was found by Fishman *et al.* (1992) to lie at  $2000 \pm 100^\circ\text{C}$ , and at ~12 wt.% S. In the Fe-Ir-S system, the only published reference appears to be that on the preparation of thiospinel  $\text{FeIr}_2\text{S}_4$  by Hulliger (1968). The mineralogy of iridium is usually characterized by Pt-Ir and Ir-Os alloys, together with cubic irarsite (Ir,Ru,Rh,Pd)AsS and monoclinic iridarsenite (Ir,Ru,Pt,Os)As<sub>2</sub>. Several sulphides of Ir have been described, either from Cu-rich associations or from those with ferroplatinum. Unnamed (Ir,Ru,Pt,Os)S<sub>2</sub> was described by Toma and Murphy (1977). Cubic xingzhongite (Yu *et al.*, 1974) is  $(\text{Ir}_{0.43}\text{Cu}_{0.28}\text{Rh}_{0.13}\text{Fe}_{0.08}\text{Pd}_{0.07}\text{Pt}_{0.04}\text{Os}_{0.03})_{\Sigma=1.06}\text{S}_{0.94}$ , i.e.  $\text{Me}_{16.9}\text{S}_{15}$ , potentially close to the phase  $\text{Ir}_{17}\text{S}_{15}$  proposed in the present study. Kashinite (Ir,Rh)<sub>2</sub>S<sub>3</sub> (orthorhombic, isotypic with  $\text{Ir}_2\text{S}_3$  and  $\text{Rh}_2\text{S}_3$ ) has been found in several deposits (Begizov *et al.*, 1985; Slansky *et al.*, 1991; Augé and Legendre, 1992; Cabri *et al.*, 1996). Inaglyite  $\text{PbCu}_3(\text{Ir,Pt})_8\text{S}_{16}$  and cuproiridsite  $(\text{Cu,Fe})(\text{Ir,Pt,Rh})_2\text{S}_4$  were described by Rudashevskii *et al.*

(1984,1985). At present, cuproiridsite is known from a number of deposits (Cabri *et al.*, 1996). Analyses of a potential Fe-Ir thiospinel were published by Dmitrenko (1994).

### Experimental

One hundred and thirteen 100 mg charges were weighed out from pure chemicals (Fe rod, Johnson-Matthey Ltd., 15–20 ppm metallic impurities; Ir powder, Johnson-Matthey Ltd., 99.995% (metal basis), and elemental sulphur, Fluka puriss., 99.999%). Annealing times in evacuated silica glass tubes were 2 to 5 weeks, with one homogenization. Quenched charges were examined texturally and by microprobe analyses. Composition estimates in the following

sections are averages of multiple microprobe measurements, each with a narrow analytical spread. The Fe- $K\alpha$ , S- $K\alpha$  and Ir- $L\alpha$  analytical lines were used, with  $\text{CuFeS}_2$  and Ir metal as standards. Further experimental details can be found in Makovicky and Karup-Møller (1993) and subsequent publications. Microprobe results from all experimental runs (Table 1) have been deposited; copies are available from the Principal Editor on request.

### Phase relations at 1100°C

At this temperature, four binary sulphides, one ternary thiospinel, two sulphide melts, and Fe-Ir alloys are present in the condensed dry Fe-Ir-S system (Fig. 1). Five ternary and five binary

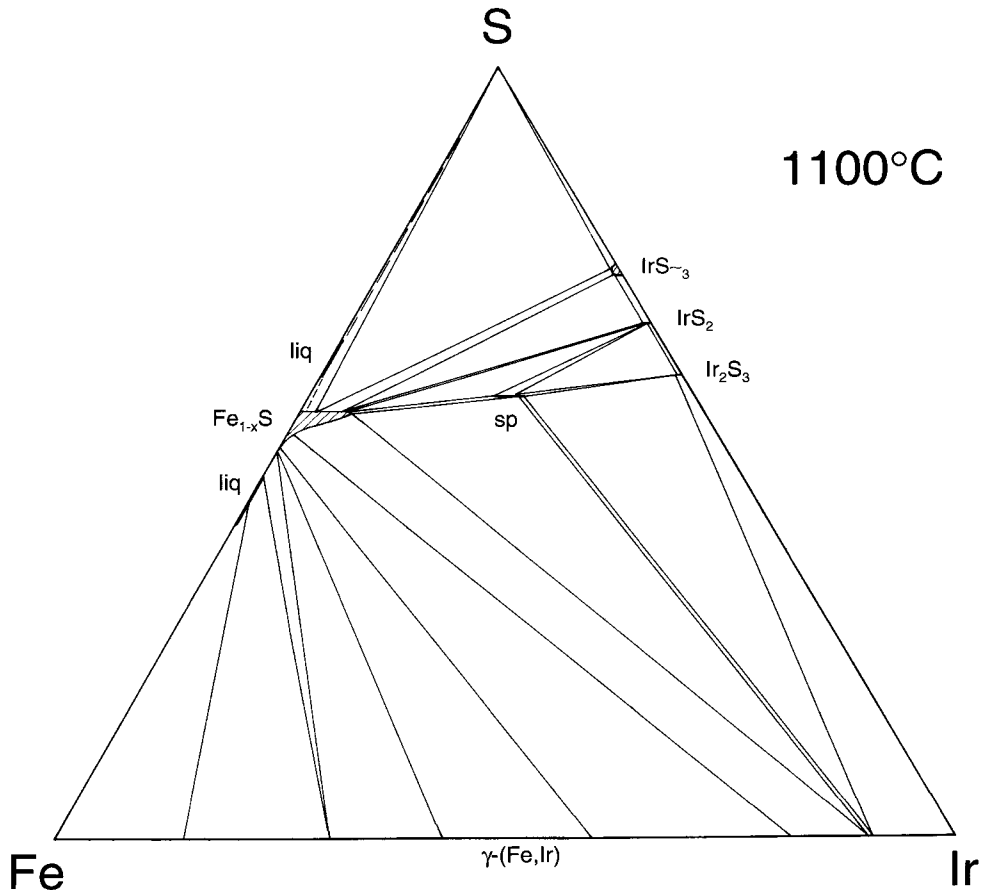
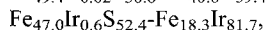
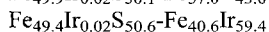
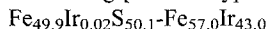


FIG. 1. The condensed phase system Fe-Ir-S at 1100°C.

associations involving  $Fe_{1-x}S$  dominate the system. The Fe-rich sulphide melt shows the composition range 43.7–46.5 at.% S; Ir solubility is <0.05 at.% (in most cases no Ir was detected). The range of alloys associated with these changes in the melt composition is 85.9–72.6 (or even 69.4) at.% Fe, with no S detected. Alloys richer in Fe than 85.9 at.% Fe associate with melts with ~43.7 at.% S. On the other end of the melt range, in association with Ir-free pyrrhotite and alloy (69.4 at.% Fe), the melt contains no more than 0.03 at.% Ir.

For the two-phase field alloy-pyrrhotite (po), the following pairs are typical:



followed by the three-phase association po( $Fe_{38.7}Ir_{5.8}S_{55.5}$ )-thiospinel ( $Fe_{19.3}Ir_{22.9}S_{57.8}$ )-alloy ( $Fe_{9.7}Ir_{90.3}$ ).

The thiospinel (sp) is involved in further three-phase associations:

(a) sp ( $Fe_{18.9}Ir_{23.1}S_{58.0}$ )-alloy ( $Fe_{9.2}Ir_{90.8}$ )- $Ir_2S_3$  ( $\leq 0.4$  at.% Fe)

(b) sp( $Fe_{20.1}Ir_{22.5}S_{57.3}$ )- $Ir_2S_3$  (0.5 at.% Fe)- $IrS_2$ , and

(c) sp ( $Fe_{22.3}Ir_{20.5}S_{57.2}$ )- $IrS_2$  (~0.5 at.% Fe)-po ( $Fe_{39.7}Ir_{5.8}S_{54.5}$ )

There exist two ternary associations at elevated S contents:

(a) po ( $Fe_{39.7}Ir_{4.8}S_{55.5}$ )- $IrS_2$  ( $\leq 0.8$  at.% Fe)- $IrS_{-3}$  ( $Ir_{26.2}Fe_{0.8}S_{73.0}$ ) and,

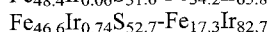
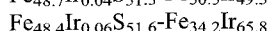
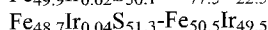
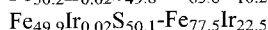
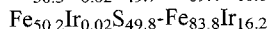
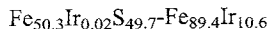
(b) po ( $Fe_{43.3}Ir_{1.8}S_{54.9}$ )- $IrS_{-3}$  (0.6 at.% Fe)-elemental S.

The S contents of reliable individual analyses of  $IrS_{-3}$  lie between 73.0–74.3 at.% S (average is 73.6 at.% S). This range is broader than for  $IrS_2$  or  $Ir_2S_3$  and suggests the possibility of a variable Me/S ratio in this compound.

#### Phase relations at 1000°C

At this temperature, the Fe-Ir-S system (Fig. 2) has the same topology as at 1100°C. The Fe-rich sulphide melt centred on the composition  $Fe_{56.1}Ir_{0.02}S_{43.9}$  associates with alloy  $Fe_{93.3}Ir_{6.7}$  and troilite  $Fe_{50.0}Ir_{<0.01}S_{50.0}$ . It is the only case where the alloy is present as small, well developed crystals; elsewhere it is present as pseudomorphs of the very fine-grained Ir reagent. In spite of this, all alloy compositions are well equilibrated, giving narrow composition ranges.

Typical composition pairs for the binary association  $Fe_{1-x}S$ -alloy are as follows:



and, finally, the three-phase association

po ( $Fe_{43.0}Ir_{3.4}S_{53.6}$ )-alloy  $Fe_{11.2}Ir_{88.7}$ -thiospinel ( $Fe_{19.7}Ir_{23.2}S_{57.1}$ ).

Thiospinel  $Fe_{19.3}Ir_{22.5}S_{58.2}$  is involved in yet another ternary association with alloy  $Fe_{10.6}Ir_{89.4}$  and  $Ir_2S_3$  (0.3–0.4 at.% Fe).

Associations with medium S contents involve  $Fe_{1-x}S$  with the highest Ir contents:

(a)  $Fe_{1-x}S$  ( $Fe_{41.4}Ir_{3.4}S_{55.2}$ )-thiospinel ( $Fe_{22.3}Ir_{19.8}S_{58.0}$ )- $IrS_2$  ( $Fe_{2.5}Ir_{30.7}S_{66.9}$ ).

and

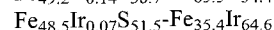
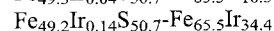
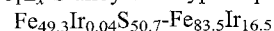
(b)  $Fe_{1-x}S$  ( $Fe_{42.2}Ir_{2.6}S_{55.3}$ )- $IrS_2$  ( $Fe_{0.9}Ir_{31.8}S_{67.3}$ )- $IrS_{-3}$  ( $Fe_{0.7}Ir_{>28.7}S_{<70.5}$ )

At high S contents, the broad two-phase association po- $IrS_{-3}$  is followed by the ternary  $Fe_{1-x}S$  ( $Fe_{42.6}Ir_{2.0}S_{55.4}$ )- $IrS_{-3}$  ( $Fe_{0.5}Ir_{25.1}S_{74.4}$ )-sulphur and binary  $Fe_{1-x}S$ -S.

#### Phase relations at 800°C

Phase relations are simplified because of the disappearance of the thiospinel and the sulphide liquid. All three-phase associations involve  $Fe_{1-x}S$  (Fig. 3).

The alloy participates in the three-phase association  $Fe_{1-x}S$  ( $Fe_{46.3}Ir_{0.87}S_{52.8}$ )-alloy ( $Fe_{12.0}Ir_{88.0}$ )- $Ir_2S_3$  ( $Fe_{1.0}Ir_{41.8}S_{57.2}$ ). At lower S fugacities, it is replaced by the binary association  $Fe_{1-x}S$ -alloy with typical pairs



In the two-phase association alloy- $Ir_2S_3$ , about 6 at.% Fe in the alloy associate with approximately 0.3 at. % Fe in  $Ir_2S_3$ .

The ternary associations with moderate-to-high S contents are:

(a)  $Fe_{1-x}S$  ( $Fe_{44.9}Ir_{0.9}S_{54.2}$ )- $Ir_2S_3$  (0.3 at.% Fe)- $IrS_2$  (2.4 at.% Fe)

(b)  $Fe_{1-x}S$  ( $Fe_{44.3}Ir_{1.0}S_{54.7}$ )- $IrS_2$  ( $Fe_{0.4}Ir_{32.6}S_{67.0}$ )- $IrS_{-3}$  ( $Fe_{0.6}Ir_{26.9}S_{72.5}$ )

(c)  $Fe_{1-x}S$  ( $Fe_{44.9}Ir_{0.2}S_{54.9}$ )- $IrS_{-3}$  (~ $Fe_{2.5}Ir_{24.7}S_{72.8}$ )-sulphur.

#### Note on phase relations at 500°C

The reactivity of Ir in the Fe-Ir-S system at 500°C is so low that even total annealing of 5 weeks did

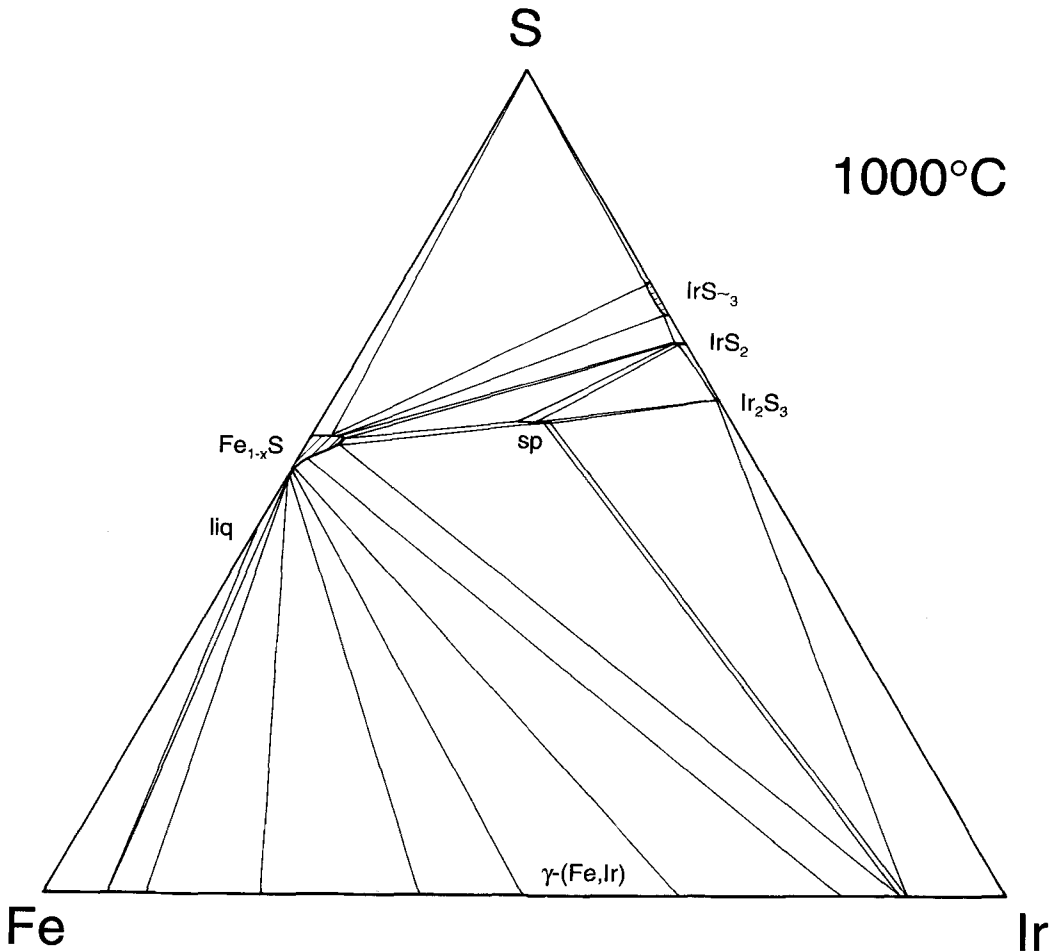


FIG. 2. The condensed phase system Fe-Ir-S at 1000°C.

not produce charges with grain size sufficient for reliable microprobe analyses. The following tentative suggestions can be made: (a) Pyrite appears to dominate all medium-to-high sulphur associations; suggestions for the presence of  $\text{Ir}_2\text{S}_3$  and  $\text{IrS}_2$  exist. (b) There are very strong indications for the stability of  $\text{Ir}_{17}\text{S}_{15}$  in the association pyrite (with Ir present systematically at the level of 0.1–0.2 at.%)– $\text{Ir}_{17}\text{S}_{15}$  (0.2–0.5 at.% Fe)-alloy ( $\ll 1$  at.% Fe). (c) There is an indication of a three-phase assemblage, pyrite (~0.15 at.% Ir)- $\text{Fe}_{1-x}\text{S}$  ( $\leq 0.2$  at.% Ir)-alloy (~1.6 at.% Fe).

The  $\text{Fe}_{1-x}\text{S}$ -alloy assemblage has been proven for the alloy compositions with 19 to 47 at.% Fe, with scattered data to 90 at.% Fe. It involves po with at most trace amounts of Ir.

### Composition ranges

The solubility of Ir in  $\text{Fe}_{1-x}\text{S}$  depends on S fugacity. At all investigated temperatures it is practically nil for stoichiometric FeS and increases towards S-rich associations. At 1100°C it culminates at 5.8 at.% Ir for the association  $\text{Fe}_{1-x}\text{S}$ -thiospinel- $\text{IrS}_2$ ; at 1000°C it culminates at 3.4 at.% S for the same association. At 800°C it culminates for the association  $\text{Fe}_{1-x}\text{S}$ - $\text{IrS}_2$ - $\text{IrS}_{-3}$  as 1.0 at.% Ir. The solubility of Fe in iridium sulphides is given in Table 2.

The composition range of the thiospinel ' $\text{FeIr}_2\text{S}_4$ ' deserves special attention. At 1100 and 1000°C, the only examined temperatures at which it was detected, it does not assume the stoichio-

THE SYSTEM Fe-Ir-S

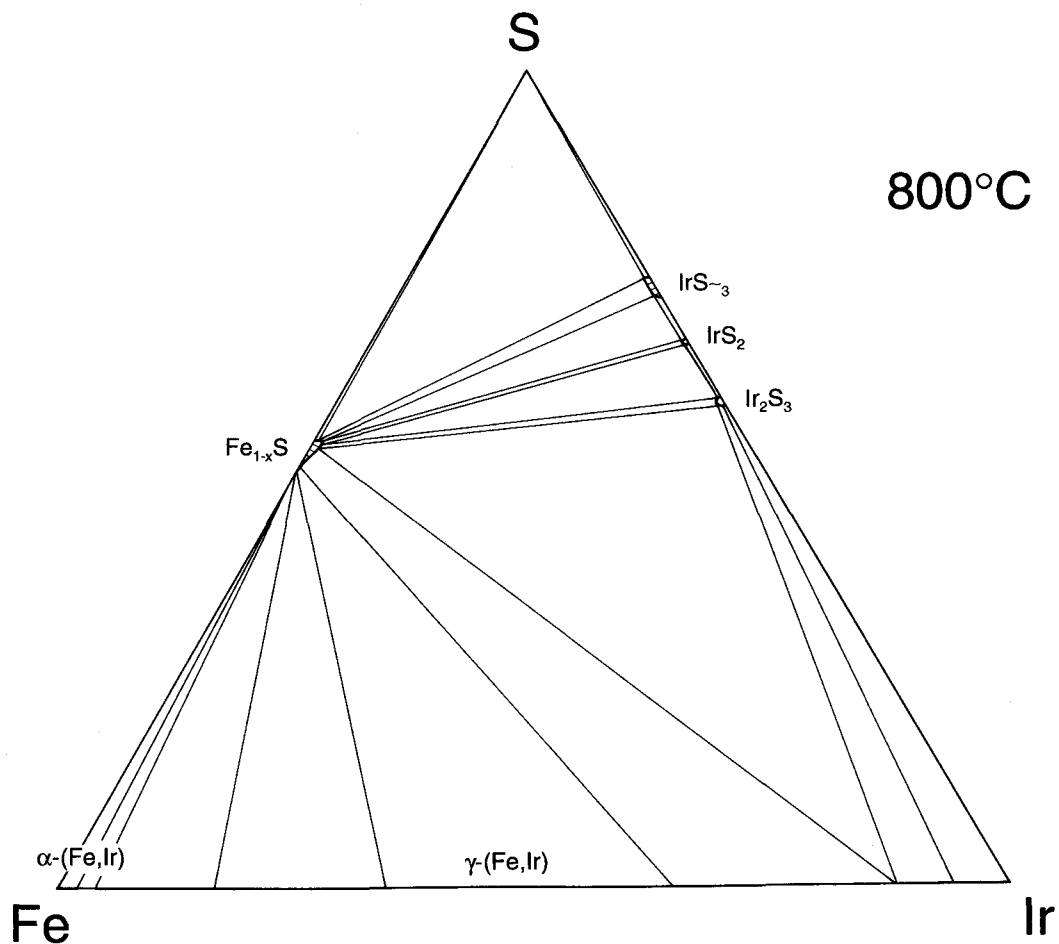


FIG. 3. The condensed phase system Fe-Ir-S at 800°C.

metric composition  $\text{FeIr}_2\text{S}_4$  ( $\text{Fe}_{14.3}\text{Ir}_{28.6}\text{S}_{57.1}$ ). At 1100 and 1000°C [the 1000°C values are in square brackets] for S- and Fe-poor assemblages the Fe/Ir ratio is 0.818 [0.858] instead of the theoretical ratio of 0.5; for S-poor, Fe-rich associations which

involve  $\text{Fe}_{1-x}\text{S}$  it is 0.843 [0.848] but for the 'S-rich' association with  $\text{Fe}_{1-x}\text{S}$  and  $\text{IrS}_2$  it is 1.088 [1.125]. The Fe-poor, S-rich association spinel- $\text{Ir}_2\text{S}_3$ - $\text{IrS}_2$  has this ratio equal to 0.893 at 1100°C. The first case mentioned above can be expressed as containing 17.3 [19.3] % of the  $\text{Fe}_3\text{S}_4$  end-member, the rest being the pure ideal  $\text{FeIr}_2\text{S}_4$  end-member. The percentage of iron thiospinel ('greigite') end-member in the Fe-Ir thiospinel from the other above mentioned associations is 18.6 [18.8] mol.% and 28.2 [29.4] mol.%, respectively, the last case mentioned being 20.8 mol.%  $\text{Fe}_3\text{S}_4$ . These results were confirmed by the runs in the Fe-Ir-Pt-S system, where similar composition ranges, with maximum 2.2 at.% Pt were observed (Makovicky and Karup-Møller, in prep.).

TABLE 2. Solubility limits for minor elements (at. %)

| Phase                     | Temperature |            |        |
|---------------------------|-------------|------------|--------|
|                           | 1100°C      | 1000°C     | 800°C  |
| $\text{Fe}_{1-x}\text{S}$ | 5.8 Ir      | 3.4 Ir     | 1.0 Ir |
| $\text{Ir}_2\text{S}_3$   | 0.5 Fe      | 0.3–0.4 Fe | 1.0 Fe |
| $\text{IrS}_2$            | ≤ 0.8 Fe    | 2.5 Fe     | 2.4 Fe |
| $\text{IrS}_{-3}$         | 0.8 Fe      | 0.7 Fe     | 2.5 Fe |

The closest natural analogue to 'FeIr<sub>2</sub>S<sub>4</sub>' was reported by Dmitrenko (1994) from the Iherzolite Tamvatney massif, Koryak Mountains, E. Siberia. The analysed thiospinels gave compositions (Fe<sub>12.1</sub>Cu<sub>5.5</sub>)(Ir<sub>12.8</sub>Rh<sub>2.6</sub>Pt<sub>1.1</sub>Ni<sub>8.1</sub>)S<sub>58.0</sub> (the 'Fe/PGE' ratio equal to 0.72), (Fe<sub>6.7</sub>Cu<sub>6.5</sub>)(Ir<sub>19.0</sub>Rh<sub>1.7</sub>Pt<sub>3.6</sub>Os<sub>0.2</sub>Ni<sub>3.3</sub>)S<sub>58.8</sub> (ratio equal to 0.48), and (Cu<sub>13.0</sub>Fe<sub>0.3</sub>)(Pt<sub>12.4</sub>Ir<sub>7.3</sub>Rh<sub>6.8</sub>Os<sub>0.2</sub>)S<sub>59.3</sub> (ratio of 0.49), i.e. from cuprian-nickeloan 'FeIr<sub>2</sub>S<sub>4</sub>' to ferroan cuproiridsite and Ir-Rh malanite. Small grain size prevented closer investigation of these phases which occur associated with laurite, irarsite, (Ru,Os,Fe) and pentlandite.

The phase IrS<sub>-3</sub> represented analytical problems at all temperatures. Conservative estimates of its S range were accepted.

Microprobe estimation of the composition of sulphur rich melt at 1100°C yields reliable results only for the Fe/Ir ratio. In order to check the effects of sulphur escape during retrograde boiling, a series of charges was prepared without Ir with 56, 57, 58 and 70 at.% S and annealed at 1100°C. The S microprobe estimates obtained were those for S in pyrrhotite, increasing from 53.6 to 54.2 at.% over the charge series. Thus, the microprobe data on M/S ratios from charges with S-rich melts which underwent sulphur boil-off are unreliable and we have to rely upon the published values of ~60 to 65 at.% S in the Fe-S melt. No measurable extension of this melt into the Ir-Fe-S ternary was observed.

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